

**Contents:**

- QTY 1 Tank, differential breather
- QTY 2 M6x1.0 x 12MM long
- QTY 2 ¼" Split Lock washers
- QTY 2 Flat washers
- QTY 1 -4AN to -6AN 90 degree elbow fitting
- QTY 2 -6AN Straight pushlock hose fitting
- QTY 1 30 inch ⅜" hose

(This procedure can be done on the vehicle) Tap Diff Cover to M6 x 1.0 approximately as shown in the images. Use the tank to accurately transfer the bolt pattern. Ensure holes are drilled deep enough to install the M6 x 12mm Long screws provided. Install the tank to the diff cover.

Install the -4AN to -6AN elbow into the rear end housing axle tube. Location can vary depending on which rear S197 housing is used however all are drilled and tapped to accept the fitting (7/16-20 threads).

Route the hose from the axle tubing fitting to the diff breather tank as appropriate and secure.

Check for breather tank filter to exhaust tail pipe clearance at full compression. Adjust tailpipes as need to avoid contact.

